

SPECIMEN 1 90 PSF

SPECIMEN 2 120 PSF

SPECIMEN 3 100 PSF

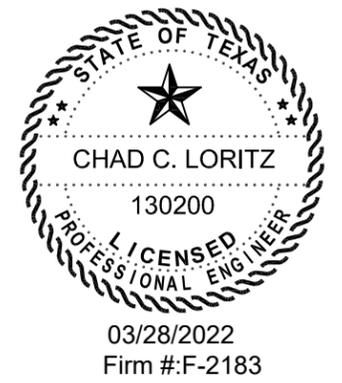
**GENERAL NOTES:**

- 1) It shall be the responsibility of the Structural Engineer of Record to verify the capacity of the structure to support the loads imposed by the louvers and ensure the correct steel and concrete thickness.
- 2) These louvers have been designed and tested in accordance with Dade County protocols TAS 201, TAS 202 and TAS 203.
- 3) All fasteners shall be stainless steel or 300 series fasteners.
- 4) All concrete substrate shall be a minimum of 3000 psi, normal weight, cracked.
- 5) Panel widths are as shown on sheet one and load tables. When installed in openings designed to withstand the loads imposed by the louvers, the height is unlimited, as long as there is no connection between the louver head and sill or stiffener to the structure.
- 6) When installed as mullion units, the mullions can be either hidden or visible. The mullion load tables control the distance between mullions and mullion heights.
- 7) The louver is to be installed in a location where the room behind the louver is designed to drain water penetrating into the room and the room will house waterproof or water resistant equipment, components or supplies.
- 8) Jamb clip spacing may not be altered. Each clip and fastener used must be detailed according to these design drawings.
- 9) The design of the louvers is according to the following codes and standards  
The 2018 International Building Code  
ADM - Aluminum Association Design Manual
- 10) Blades and Mullions of this louver are designed as "Pin End" connected to the building structure the structural Engineer of Record should design the building framing and it's members accordingly
- 11) This louver assembly satisfies the Texas Department of Insurance's criteria for protection from windborne debris.

**RICE ENGINEERING**

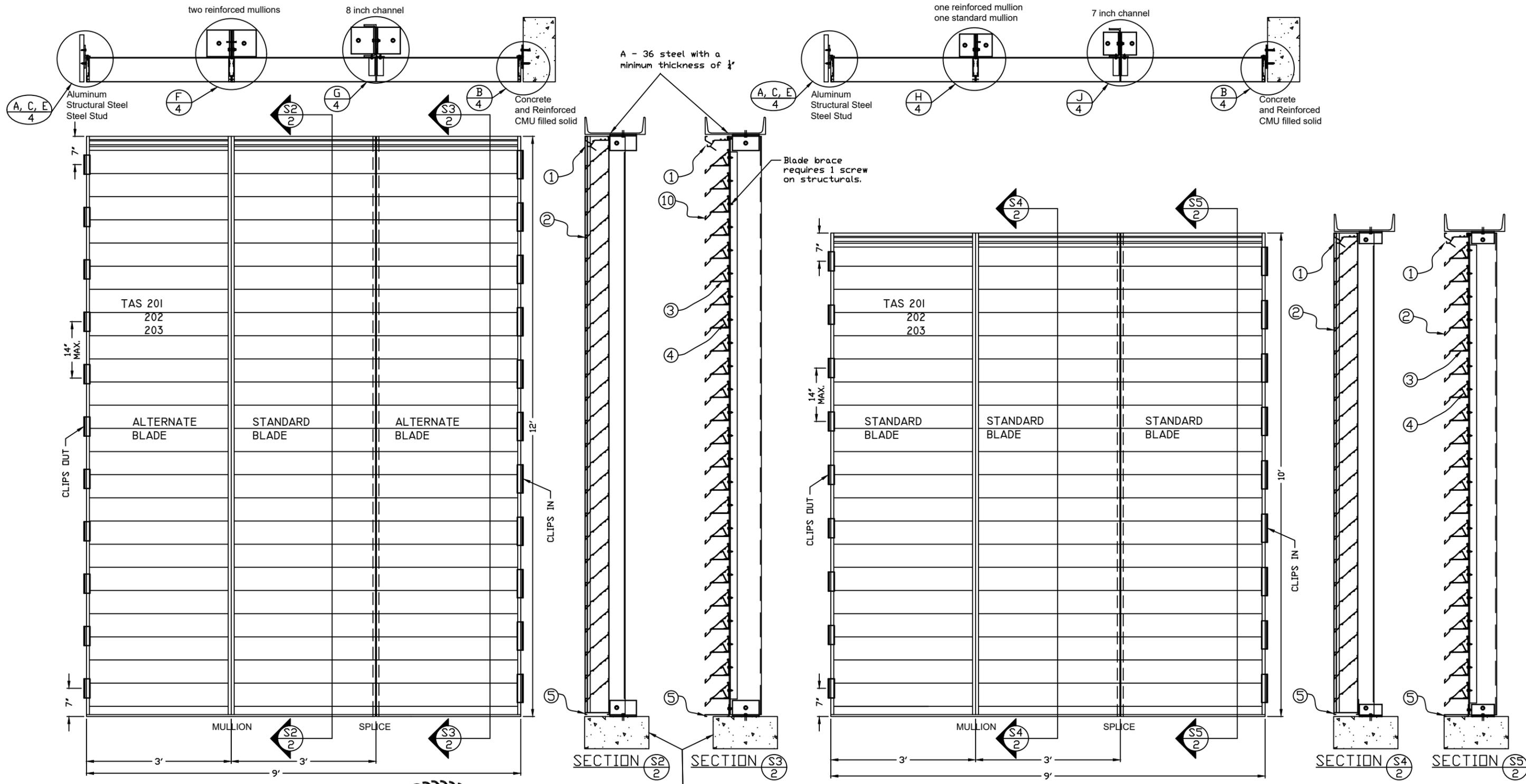
105 School Creek Trail  
Luxemburg, WI 54217  
Phone: (920)-617-1042  
Fax: (920)-617-1100  
www.rice-inc.com

This Certification is limited to the structural design of the structural components of this louver system. It does NOT include responsibility for:  
 \* Design of air and water infiltration prevention  
 \* The manufacture, assembly, or installation of the system.  
 \* Quantities of materials or dimensional accuracy of drawings.



**CONSTRUCTION SPECIALTIES, INC.**  
49 MEEKER AVENUE, CRANFORD, NEW JERSEY  
PHONE: 1-800-631-7379 / FAX: 908-272-2920

PROJECT: TEXAS DEPT OF INS.	TITLE: DC - 6174 LOUVER
REVISION: F 02-24-22	DATE: 1-27-06
SCALE: 1/2" = 1'	SHEET NUM: 1 OF 7
DRW BY: R. GEIST	DRW NO : RD-363-1



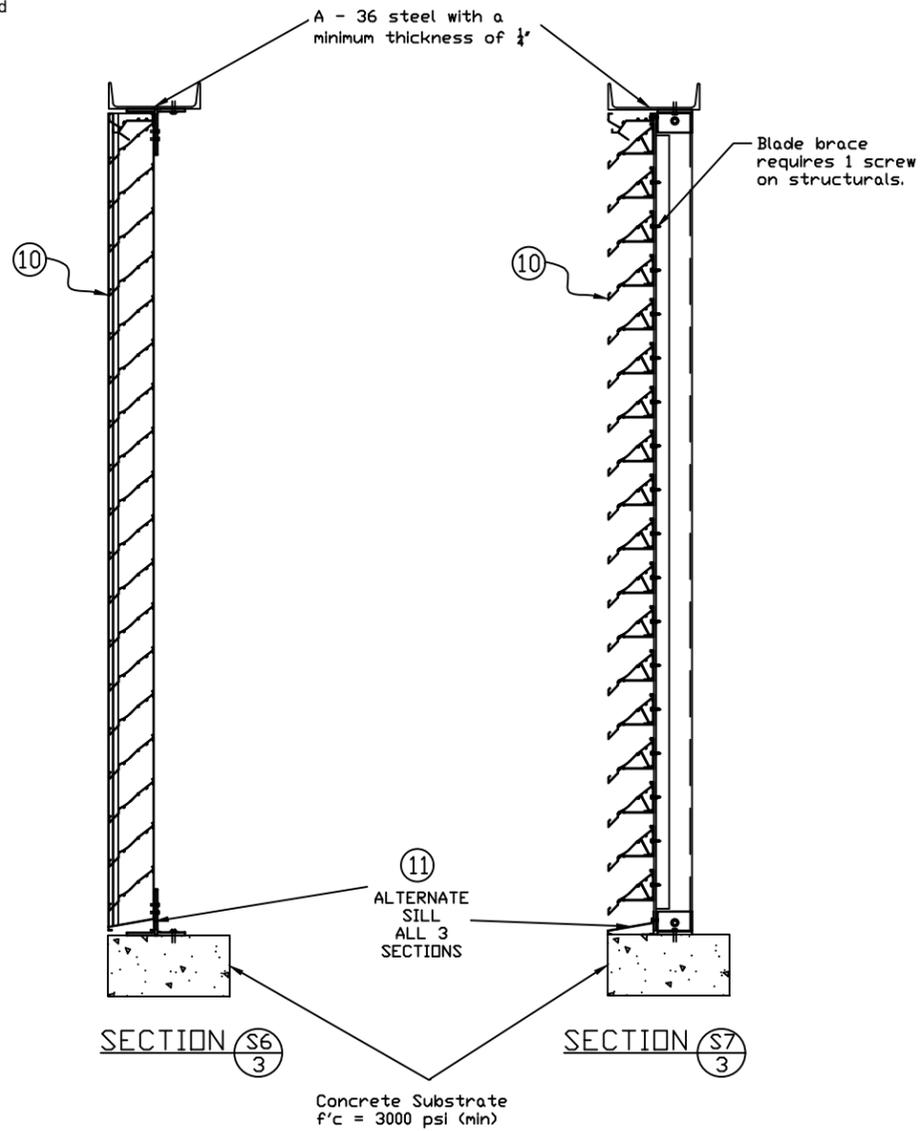
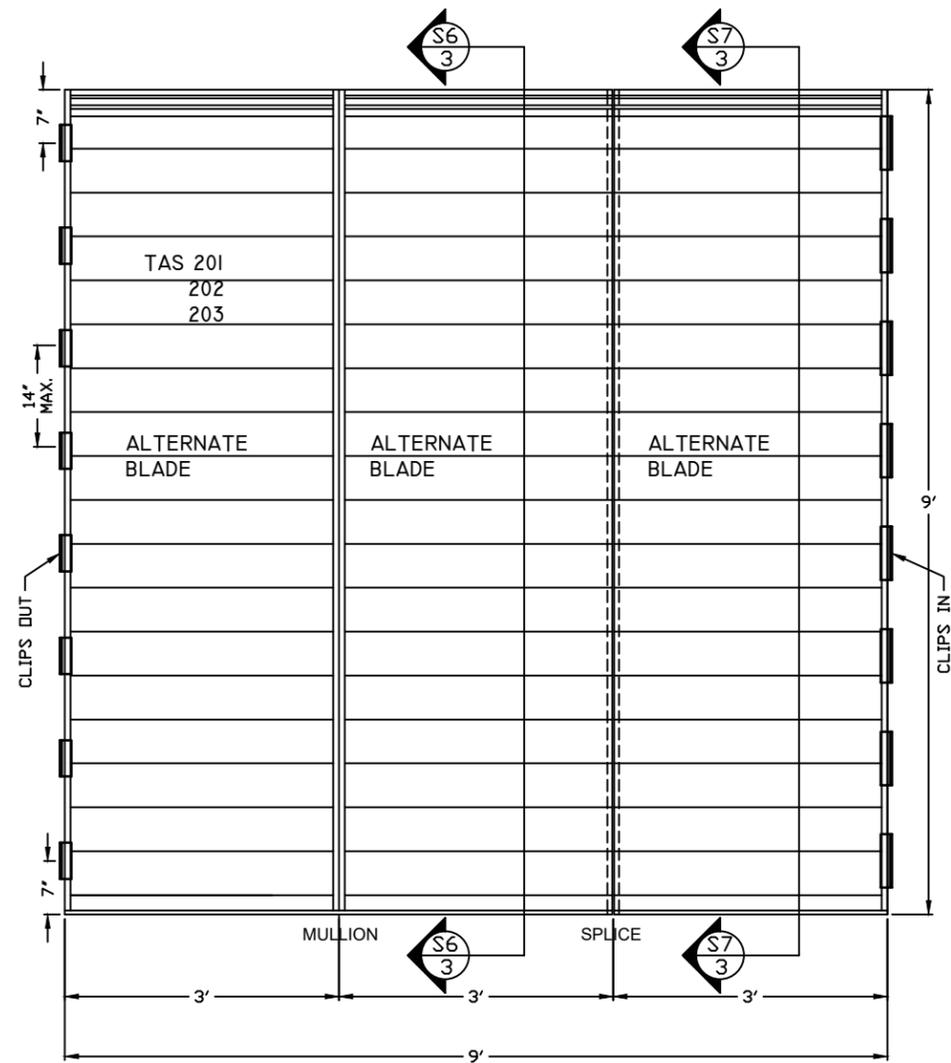
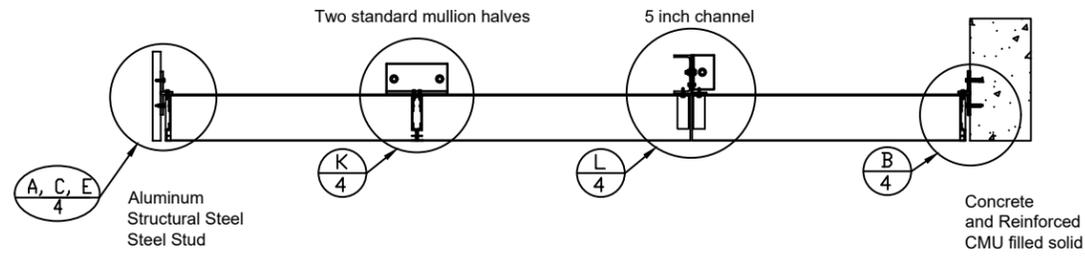
SPECIMEN 4 170 PSF

SPECIMEN 5 150 PSF



**CSGROUP** CONSTRUCTION SPECIALTIES, INC.  
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PROJECT: TEXAS DEPT OF INS.	TITLE: DC- 6174 LOUVER
REVISION: F 02-17-22	DATE: 1-27-06
SCALE: 1/2" = 1'	SHEET NUM: 2 OF 7
DRW BY: R. GEIST	DRW NO : RD-363-2



SPECIMEN 6 113 PSF

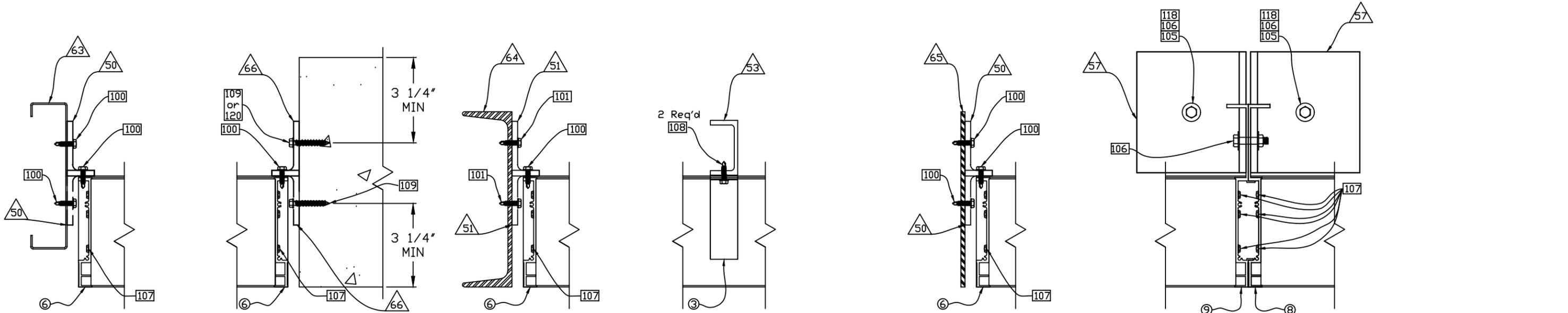


03/28/2022  
Firm #: F-2183



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49 MEEKER AVENUE, CRANFORD, NEW JERSEY  
PHONE: 1-800-631-7379 / FAX: 908-272-2920

PROJECT: TEXAS DEPT OF INS.	TITLE: DC-6174 LOUVER
REVISION: F 02-17-22	DATE: 1-27-06
SCALE: 1/2" = 1'	SHEET NUM: 3 OF 7
DRW BY: R. GEIST	DRW NO : RD-363-3



Detail (A)  
SCALE: 1 1/2" = 1' 4"  
SP-1, 2, 4, 5, & 6  
Steel Stud

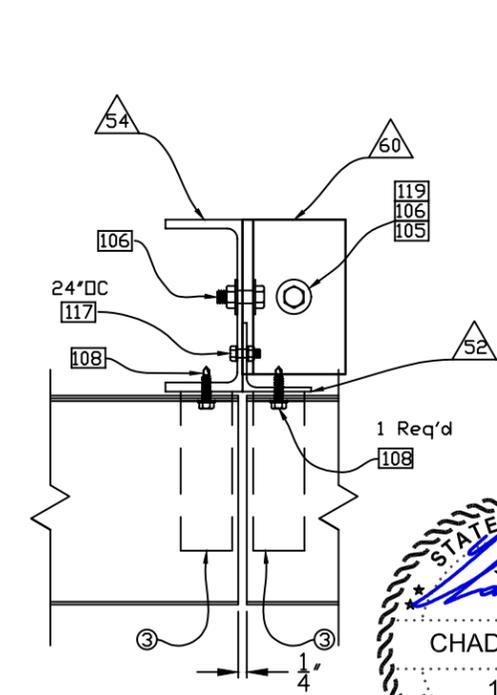
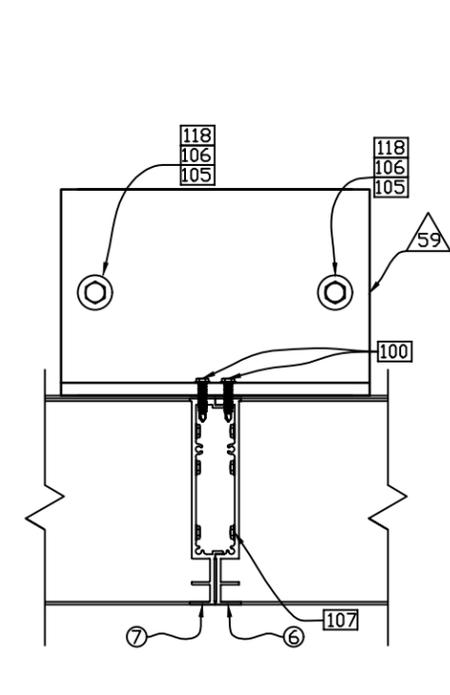
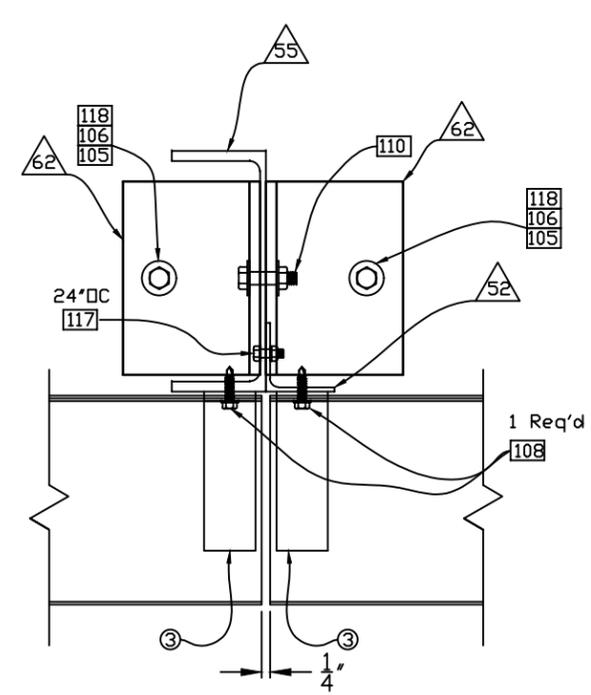
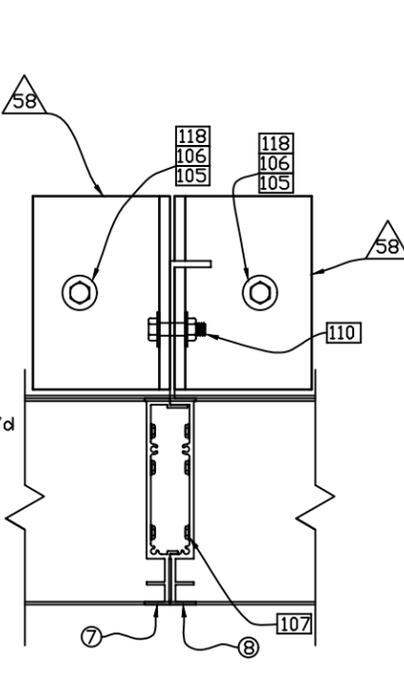
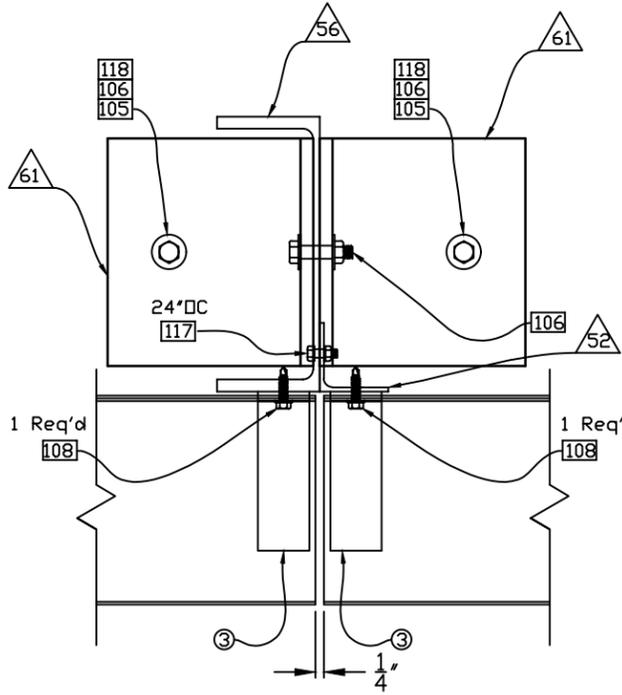
Detail (B)  
SCALE: 1 1/2" = 1' 4"  
SP-1, 2, 3, 4, 5 & 6  
Concrete

Detail (C)  
SCALE: 1 1/2" = 1' 4"  
SP-1, 2, 3, 4, 5 & 6  
Structural Steel

Detail (D)  
SCALE: 1 1/2" = 1' 4"  
SP-2 & SP-3  
Stiffener not connected to structure.

Detail (E)  
SCALE: 1 1/2" = 1' 4"  
SP-1, 2, 4, 5 & 6  
Aluminum

Detail (F)  
SCALE: 1 1/2" = 1' 4"  
SP-4  
Two reinforced mullions.  
Mullion is connected to structure.  
Use parts 8 and 9.



Detail (G)  
SCALE: 1 1/2" = 1' 4"  
SP-4  
One 8 inch channel.  
Mullion connected to structure.  
Use parts 56 and 52.

Detail (H)  
SCALE: 1 1/2" = 1' 4"  
SP-5  
One standard and one reinforced mullion.  
Mullion connected to structure.  
Use parts 7 and 8.

Detail (J)  
SCALE: 1 1/2" = 1' 4"  
SP-5  
One 7 inch channel.  
Mullion connected to structure.  
Use parts 55 and 52.

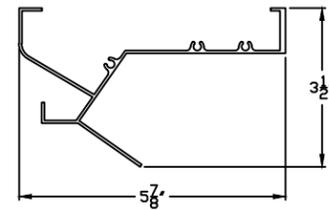
Detail (K)  
SCALE: 1 1/2" = 1' 4"  
SP-6  
Two standard mullion halves.  
Mullion connected to structure.  
Use parts 6 and 7.

Detail (L)  
SCALE: 1 1/2" = 1' 4"  
SP-6  
One 5 inch channel.  
Mullion connected to structure.  
Use parts 54 and 52.

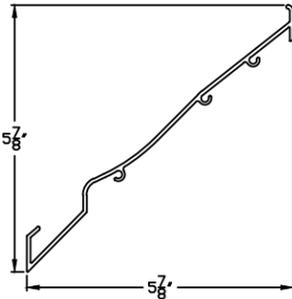


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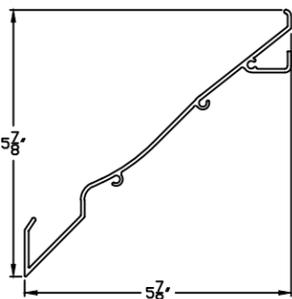
	CONSTRUCTION SPECIALTIES, INC.	PROJECT: TEXAS DEPT OF INS.	TITLE: DC-6174 LOUVER
	49 MEEKER AVENUE, CRANFORD, NEW JERSEY	REVISION: F 02-17-22	DATE: 1-27-06
	PHONE: 1-800-631-7379 / FAX: 908-272-2920	SCALE: 3/4" = 1'	SHEET NUM: 4 OF 7
		DRW BY: R. GEIST	DRW NO: RD-363-4



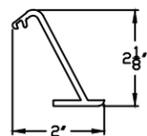
1 - Head



2 - Blade Standard



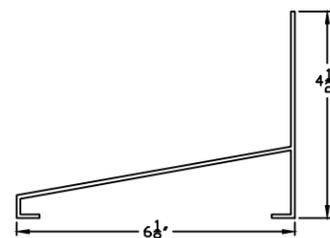
10 - Blade Alternate



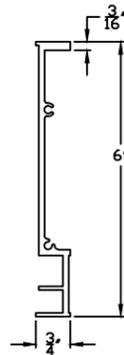
4 - Blade Brace Lock  
(1 1/2" LG)



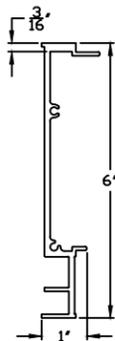
5 - Sill



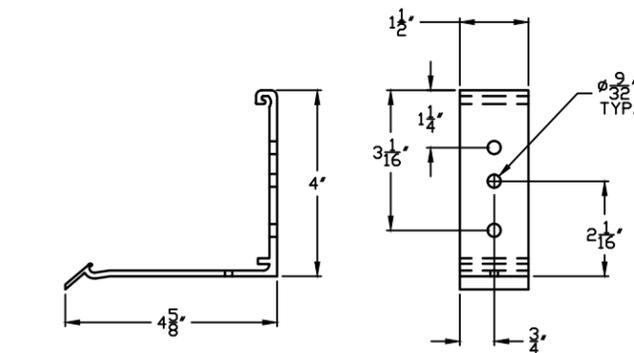
11 - Alternate Sill



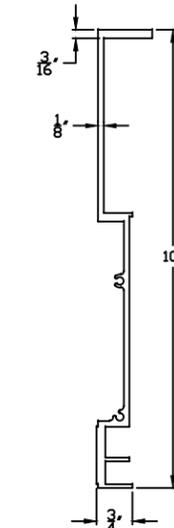
6 - Standard Jamb/Mullion



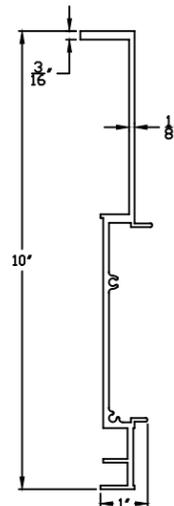
7 - Standard Mullion Half



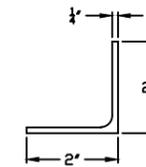
3 - Blade Brace  
(1 1/2" LG)



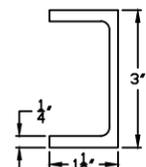
8 - Reinforced Jamb



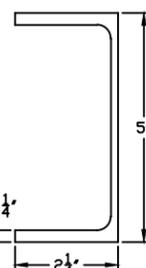
9 - Reinforced Mullion



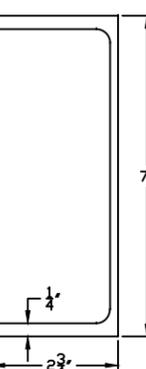
52 - Blade Brace Carrier



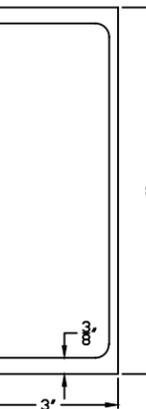
53 - 3" channel



54 - 5" channel



55 - 7" channel



56 - 8" channel



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# Parts



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PROJECT: TEXAS DEPT OF INS.

REVISION: F 02-17-22

SCALE: 3" = 1'

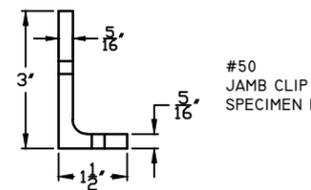
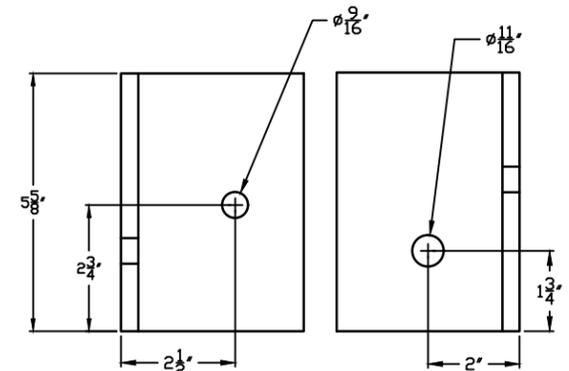
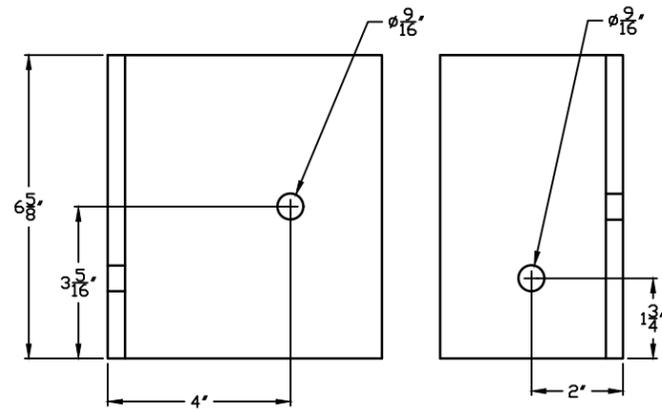
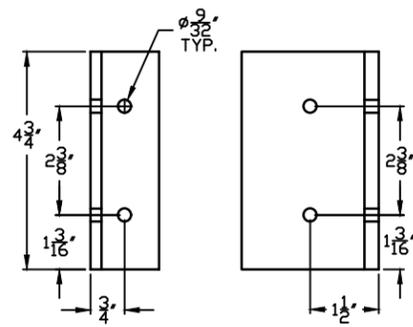
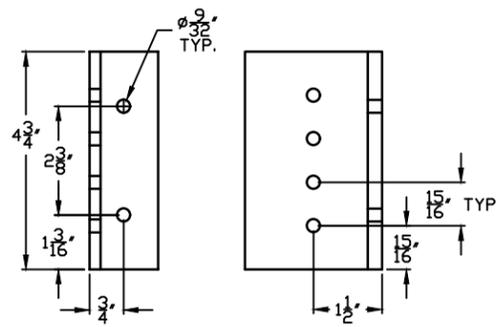
DRW BY: R. GEIST

TITLE: DC-6174 LOUVER

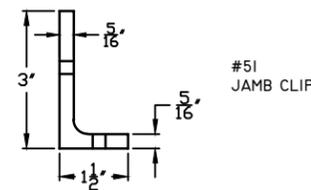
DATE: 1-27-06

SHEET NUM: 5 OF 7

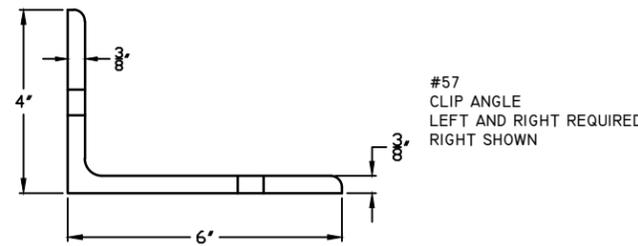
DRW NO : RD-363-5



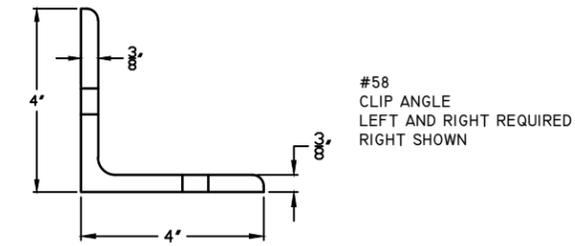
#50  
JAMB CLIP  
SPECIMEN I



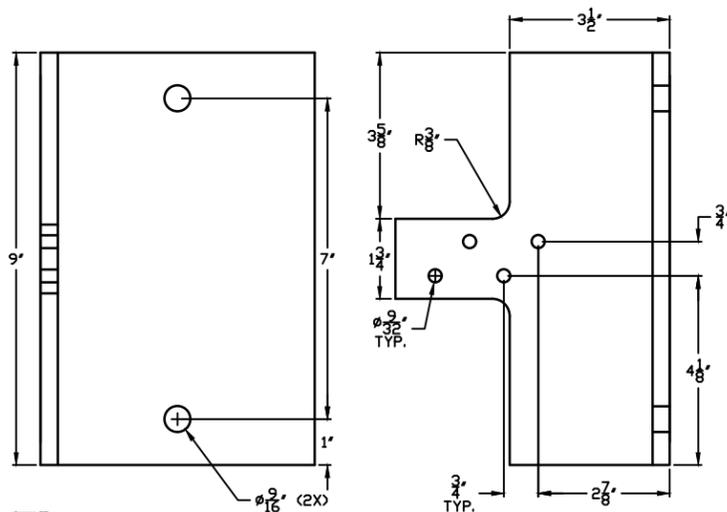
#51  
JAMB CLIP



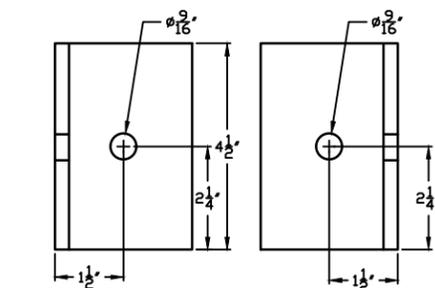
#57  
CLIP ANGLE  
LEFT AND RIGHT REQUIRED  
RIGHT SHOWN



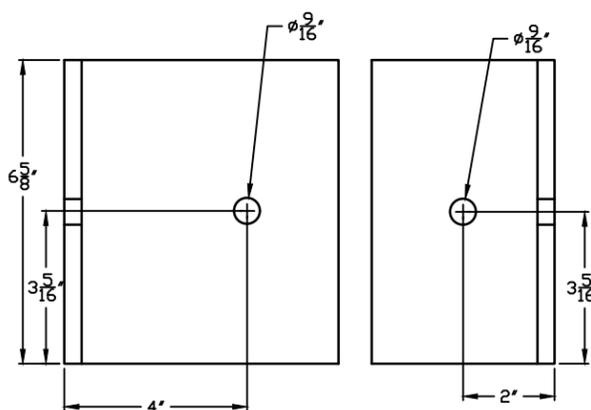
#58  
CLIP ANGLE  
LEFT AND RIGHT REQUIRED  
RIGHT SHOWN



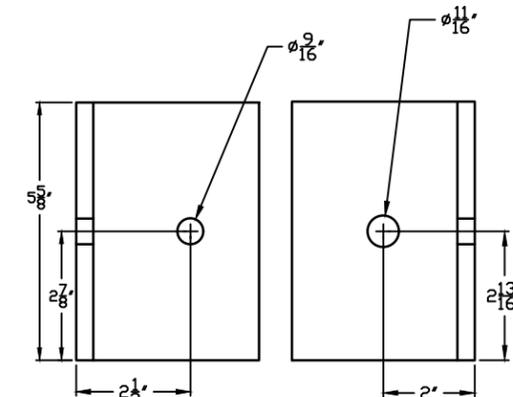
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CLIP ANGLE



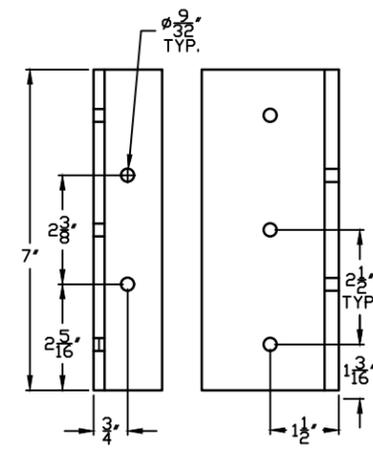
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CLIP ANGLE



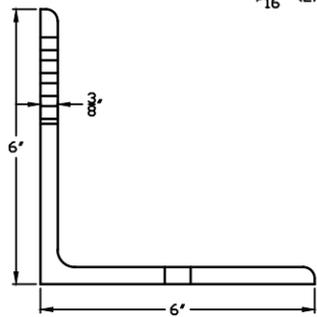
#61  
CLIP ANGLE



#62  
CLIP ANGLE



#66  
JAMB CLIP



# Parts



CONSTRUCTION SPECIALTIES, INC.  
49 MEEKER AVENUE, CRANFORD, NEW JERSEY  
PHONE: 1-800-631-7379 / FAX: 908-272-2920

PROJECT: TEXAS DEPT OF INS.	TITLE: DC-6174 LOUVER
REVISION: F 02-17-22	DATE: 1-27-06
SCALE: 3" = 1'	SHEET NUM: 6 OF 7
DRW BY: R. GEIST	DRW NO : RD-363-6

PARTS LIST

1	HEAD	6063-T6 ALUMINUM	0.060 THK
2	BLADE - STANDARD	6063-T6 ALUMINUM	0.080 THK
3	BLADE BRACE	6063-T6 ALUMINUM	0.125 THK
4	BLADE BRACE LOCK	6063-T6 ALUMINUM	0.125 THK
5	SILL	6063-T6 ALUMINUM	0.080THK
6	STANDARD JAMB	6063-T6 ALUMINUM	0.125 THK
7	STANDARD MULLION HALF	6063-T6 ALUMINUM	0.080THK
8	REINFORCED JAMB	6063-T6 ALUMINUM	0.125 THK
9	REINFORCED MULLION HALF	6063-T6 ALUMINUM	0.080THK
10	BLADE - ALTERNATE	6063-T6 ALUMINUM	0.080THK
11	ALTERNATE SILL	6063-T6 ALUMINUM	0.080THK
50	JAMB CLIP	3" x 1 1/2" x 5/16" x 4 3/4" LG 6061-T6 ALUMINUM FOR 16 GA STEEL STUDS	
51	JAMB ANGLE	3" x 1 1/2" x 5/16" x 4 3/4" LG 6061-T6 ALUMINUM FOR STEEL AND 1/8" ALUMINUM	
52	BLADE BRACE CARRIER	2" x 2" x 1/4" 6061-T6 ALUMINUM	
53	3" AA CHANNEL	6061-T6 ALUMINUM - STIFFENER	
54	5" AA CHANNEL	6061-T6 ALUMINUM	
55	7" AA CHANNEL	6061-T6 ALUMINUM	
56	8" AA CHANNEL	6061-T6 ALUMINUM	
57	MULLION CLIP ANGLE	6" x 4" x 3/8" x 6 5/8" LG. 6061-T6 ALUMINUM - REINFORCED MULLION PAIRS	
58	MULLION CLIP ANGLE	4" x 4" x 3/8" x 5 5/8" LG. 6061-T6 ALUMINUM - 1 REINFORCED MULLION AND 1 STANDARD MULLION	
59	MULLION CLIP ANGLE	6" x 6" x 3/8" x 9" LG. 6061-T6 ALUMINUM - 2 STANDARD MULLIONS	
60	MULLION CLIP ANGLE	3" x 3" x 5/16" x 4 1/2" LG. 6061-T6 ALUMINUM - 5" CHANNEL	
61	MULLION CLIP ANGLE	4" x 6" x 3/8" x 6 3/8" LG. 6061-T6 ALUMINUM - 1 REINFORCED MULLION AND 1 STANDARD MULLION	
62	MULLION CLIP ANGLE	4" x 4" x 3/8" x 5 5/8" LG. 6061-T6 ALUMINUM - 5" OR 7" CHANNEL	
63	STEEL STUD	16 GA MINIMUM	
64	STRUCTURAL STEEL	3/16" THK MIN.	
65	ALUMINUM PLATE	1/8" THK MIN.	
66	JAMB ANGLE	3" x 1 1/2" x 5/16" x 7" LG 6061-T6 ALUMINUM FOR CONCRETE OR CMU	
100	1/4-14 SCREW	THREAD FORMING OR SELF DRILLING - S.S FOR ALUM. - PLATED CARBON STEEL FOR 16 GA STEEL STUD	
101	1/4-20 SCREW	S.S. THREAD FORMING STEEL SELF DRILLING FOR STRUCTURAL STEEL	
105	1/2" HILTI KWIK BOLT III	S.S. STUD TYPE- 4 INCHES MINIMUM EMBEDMENT-TESTED EDGE DISTANCE 8"	
106	1/2" NUT AND BOLT	1/2 - 13 S.S. ALLOY GROUP 1, 2, OR 3 CONDITION CW WITH LOCK WASHER	
107	#10 SCREW	#10 x 1 1/2" S.S. HEX WASHER HEAD ALLOY GROUP 1, 2, OR 3	
108	1/4-14 x 3/4" SCREW	STAINLESS STEEL THREAD CUTTING B POINT	
109	1/4 DIA 2 1/4" LG. POWER FASTENERS TAPPER 2724	COATED CARBON STEEL OR STAINLESS STEEL FOR UNCRACKED CONCRETE, 3-1/4" MIN. EDGE DIST., 1-3/4" MIN. EMBED.	
110	5/8" NUT AND BOLT	5/8 - 11 S.S. ALLOY GROUP 1,2,OR 3 CONDITION CW WITH LOCK WASHER	
117	1/4-20 BOLT	1/4-20 SS NUT, BOLT AND LOCKWASHER	
118	1/2" HILTI KWIK BOLT TZ	FOR CRACKED CONCRETE ONLY - S.S. OR CARBON STEEL - 3-1/4" MIN. EMBEDMENT, 6" MIN. EDGE DISTANCE	
119	5/8" HILTI KWIK BOLT TZ	FOR CRACKED CONCRETE ONLY - S.S. OR CARBON STEEL - 5" MIN. EMBEDMENT, 6-1/2" MIN. EDGE DISTANCE	
120	1/4" DIA TAPCON PLUS	COATED CARBON STEEL OR STAINLESS STEEL FOR CRACKED CONCRETE, 2-1/2" MIN. EDGE DIST., 1-1/2" MIN. EMBED.	

ALL S.S. ANCHORS SPECIFIED IN THIS TABLE MUST BE SERIES 300 S.S.



03/28/2022  
Firm #:F-2183

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PROJECT: TEXAS DEPT OF INS.	TITLE: DC 6174 LOUVER
REVISION: F 02-17-22	DATE: 1-27-06
SCALE: 6" = 1'	SHEET NUM: 7 OF 7
DRW BY: R. GEIST	DRW NO : RD-363-7